

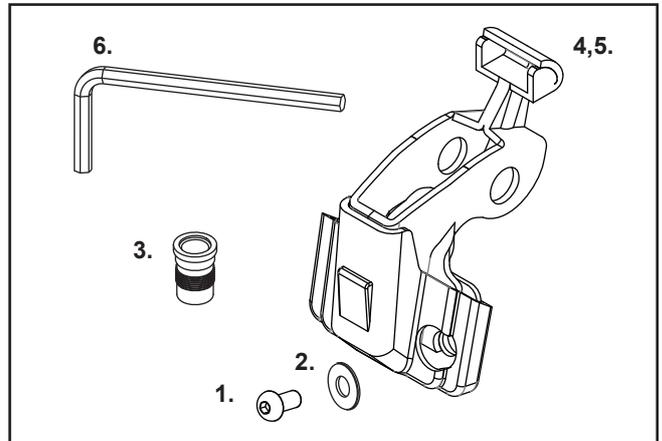


RHINO-RACK

SUB0789 - Everest Upgrade kit.

Parts List

Item	Component Name	Qty	Part No.
1	M5 x 16mm button head screw	4	B057
2	M5 flat washer	4	W027
3	Nutsert M5 x 0.8	4	N074
4	Inner clamp LH	2	CA1863LH
5	Inner clamp RH	2	CA1863RH
6	3mm allen key	1	H010
7	Instructions	1	R1700



SUB0789 is intended for use with SX044 Ford Everest kits.
 Tools required: 1 - Power drill. 2 - 3mm/ 7mm drill bit. 3 - Marker.
 4 - Vacuum. 6 - Nutsert tool.

Installing new leg clamp

1 Unwind the skewer of the SX044 leg. Applying pressure on the clamp on a flat surface will pop the skewer out of the front of the leg. Remove the clamp from the leg.

2 Use the tube nut from SX044 and install the new clamps as shown. You may have to apply pressure to the assembly skewer to seat it correctly back in the leg.

Inner clamp.
Tube nut.

Preparing the rail

1 Complete the crossbar assemblies as stated in the SX044 instructions (R747). Place the crossbars onto the factory rails and tighten in place. Using a marker, create a reference onto the factory rail using the new clamp as a template.

Note: Hole in clamp faces forward.

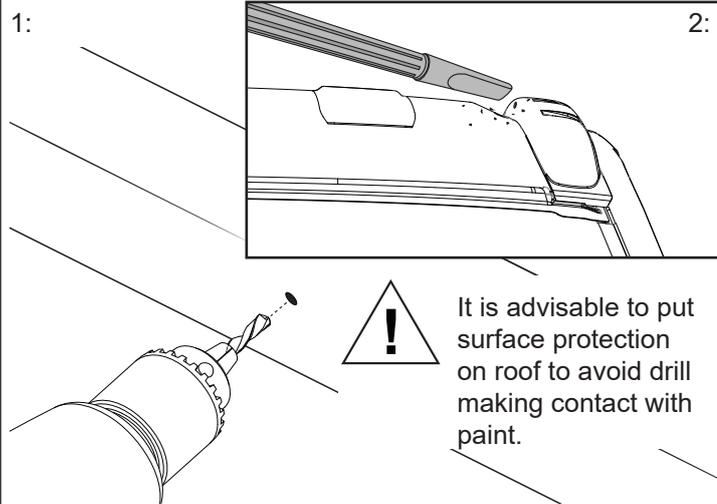
CA1863LH - Left side.
CA1863RH - Right side.

800mm-1100mm
620mm

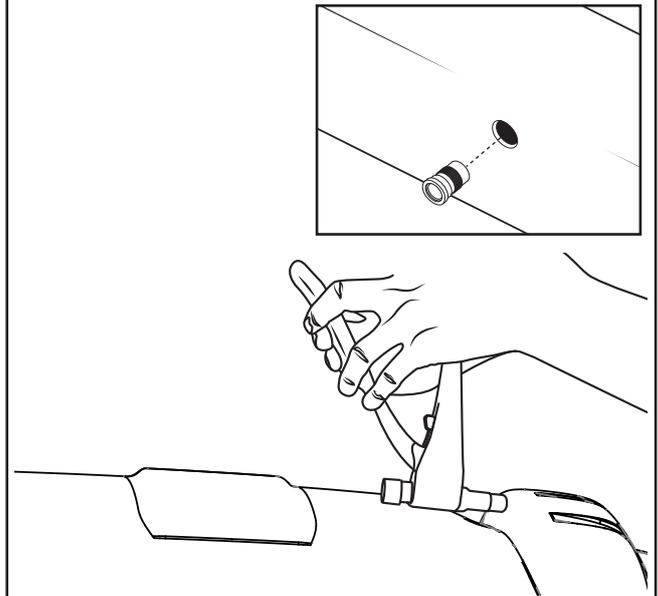


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- 2** 1: Using a 3mm drill bit, drill each of the references on the rail. Open up each of these pilot holes with a 7mm drill bit. 2: Vacuum any swarf from the roof of the vehicle.

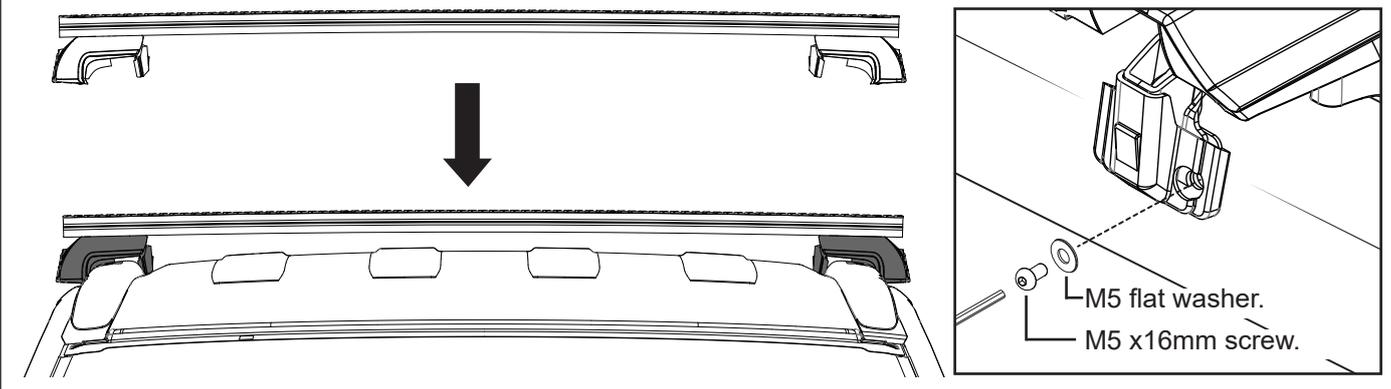


- 3** Using a nutsert tool, install the nutserts.



Installing the crossbars

- 1** Place the front and rear crossbars onto the vehicle, lining the holes in the clamps up with those drilled in the rail. Tighten in place with the M5 hardware provided (2-3Nm). Complete SX044 (R747) instructions.



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